

<p><b>Weld Procedure</b>                  Fuel 6-9 psi                  Oxy 6-9 psi                  Tip Smith MW 205                  Rod R60</p>
<p><b>Bead Dimension</b>                  Width 3/8" to 1/4"                  Reinforcement 1/16"</p>

<b>Inspector Use Only</b>		
<b>Points</b>	<b>Evaluation</b>	<b>Score</b>
10	Number of straight beads	
10	Number of beads with correct width	
10	Number of beads with correct reinforcement	
10	Number of beads consistent end to end	
10	Number of beads consistent with the other beads	
10	Welding procedure followed	
10	Station set up	
3	Student identifies specified bead width	
3	Student identifies specified bead reinforcement	
3	Student participation in weld evaluation	
3	Student identifies rod	
3	Plate cleanliness	
3	Minimal heat distortion	
2	Required tools present	
5	Correct PPE used	
5	Operates hand torch correctly	
100	<b>Total</b>	0
	Grade	0%

**Operator**

**Inspector**